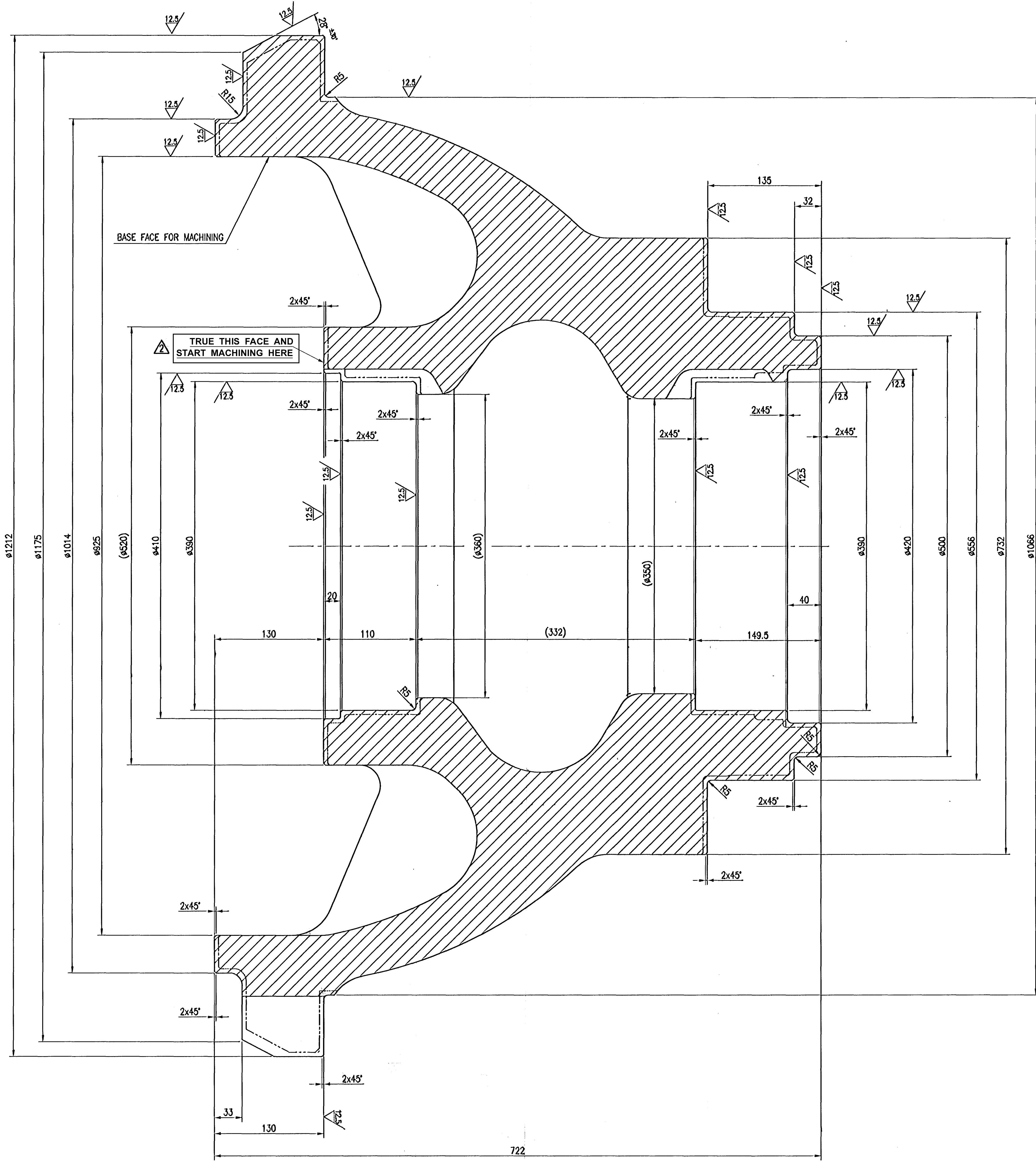


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS										THE REST	~
UP TO	6	30	120	315	1000	2000	4000	6000	8000		
VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4		



NOTE:

1. PHANTOM LINES INDICATES FINISHED MACHINING PROFILE.
2. PROOF MACHINING TO BE DONE ON THE SURFACES SHOWN BY ∇ KEEPING $\pm 1.0\text{mm}$ TOLERANCE
3. APPLY RUST PREVENTIVE ON ALL MACHINED SURFACES AS PER C6001-10
4. MACHINED COMPONENT DRAWING NO. 991 AX 31008

NEXT ASSY.				PRODUCT FRONT AXLE - REAR DUMPER				DESIGN REF.	
USED ON QTY MATL: 991 AX 31012				H.T.				WT. in kg	
BH150E 02				S.T. SEE NOTE				SCALE 1:2.5	
AMEND. NO. 1				SIGNATURE				SHEET NO. 1	
DRA/ECN				DATE				NO. OF SHEETS 1	
APPROVED V. SEKAR				2011/04/23				TITLE WHEEL HUB (PROOF MACHINED)	
REVIEWED R.S.D.KUMAR				2011/04/23				DRG. NO. 991 AX 31162	
CHECKED SINGARAVELAN				2011/04/23				BEML LIMITED KGF	
DRAWN PREM DINAKAR				2011/04/23					
STDs. TV SUDHAKAR				2011/04/23					